

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/087,741	03/05/2002	Sang-Hyuck Ahn	6161.0013.AA	7018
7590 08/05/2005			EXAMINER	
McGuire Woo	ods		DONG,	DALEI
Suite 1800 1750 Tysons Boulevard			ART UNIT	PAPER NUMBER
McLean, VA 22102-4215			2879	
		DATE MAILED: 08/05/2005		

Please find below and/or attached an Office communication concerning this application or proceeding.

M·B					
•	Application No.	Applicant(s)			
Office Action Summany	10/087,741	AHN ET AL.			
Office Action Summary	Examiner	Art Unit			
The MAILING DATE of this communication and	Dalei Dong	2879 .			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	correspondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w.  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	6(a). In no event, however, may a reply be tin within the statutory minimum of thirty (30) day ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on 18 Ju	ly 2005.				
2a)⊠ This action is FINAL. 2b)☐ This	action is non-final.				
Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims					
4) ☐ Claim(s) 1-15 is/are pending in the application. 4a) Of the above claim(s) is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-15 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or					
Application Papers					
9) ☐ The specification is objected to by the Examiner 10) ☑ The drawing(s) filed on <u>05 March 2002</u> is/are: a Applicant may not request that any objection to the o Replacement drawing sheet(s) including the correcti 11) ☐ The oath or declaration is objected to by the Ex	a)⊠ accepted or b)⊡ objected to drawing(s) be held in abeyance. See on is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
<ul> <li>12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents</li> <li>2. Certified copies of the priority documents</li> <li>3. Copies of the certified copies of the priority application from the International Bureau</li> <li>* See the attached detailed Office action for a list of</li> </ul>	have been received. have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No ed in this National Stage			
Attachment(s)					
Notice of References Cited (PTO-892)  Notice of Draftsperson's Patent Drawing Review (PTO-948)  Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:				

#### DETAILED ACTION

1. The Amendment filed July 18, has been entered and acknowledged by the Examiner.

## Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 3. Claims 1-2, 4-6, 10-11 and 15 are rejected under 35 U.S.C. 102(e) as being anticipated by U.S. Patent No. 6,645,402 to Kurokawa.

Regarding to claim 1, Kurokawa discloses in Figures 2 and 4, a method for fabricating a field emission display comprising: forming a cathode electrodes (2) on a substrate (1); forming an emitter (3) having a carbon-based material on the cathode electrode, depositing an emitter surface emitter treatment agent (20 cc of a solution obtained by diluting isobutyle methacrylate with butyl carbitol along with organic material 6) on the substrate to cover the emitter; hardening the emitter surface treatment agent; (see column 8, lines 55-65) and removing the hardened emitter surface treatment agent from the substrate such that the carbon-based material contained in the emitter can be exposed (see column 8, line 65 to column 9, line 13 and Figure 4).

Regarding to claim 2, Kurokawa discloses the step of forming the emitter further comprises: print a paste having the carbon-based material on the cathode electrodes (see column 18, 24-27); and heat-treating the printed paste at a temperature lower than a complete-baking temperature for the paste (see column 12, lines 5-10 in view of lines 19-25).

Regarding to claim 4, Kurokawa discloses the carbon-based material is selected from the group consisting of a carbon nanotube, graphite, and diamond (see column 8, lines 55-65).

Regarding to claim 5, Kurokawa discloses the emitter surface treatment agent is deposited through a spin coating process (see column 18, 24-27).

Regarding to claim 6, Kurokawa discloses the emitter surface treatment agent is hardened by a heat-treatment process (see column 8, line 55-65).

Regarding to claim 10, Kurokawa discloses in Figures 2 and 4, a method for forming a carbon-based emitter comprising: forming an emitter (3) including a carbon-based material; forming a surface emitter treatment agent (6) over the emitter; heating the surface treatment agent for forming a treatment film; (see column 8, lines 55-65) and removing at least a portion of the treatment film (see column 8, line 65 to column 9, line 13 and Figure 4).

Regarding to claim 11, Kurokawa discloses the carbon based emitter is used in a field emission display.

Regarding to claim 15, Kurokawa discloses the carbon-based material is selected from the group consisting of a carbon nanotube, graphite, and diamond (see column 8, lines 55-65).

# Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1-4 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent No. 6,436,221 to Chang in view of U.S. Patent No. 6,645,402 to Kurokawa.

Regarding to claim 1, Chang discloses a method for fabricating a field emission display comprising the steps of forming a cathode electrode (conductive pattern coated on substrate, see abstract), forming an emitter having a carbon based material (CNT, see abstract) on the cathode electrode, and depositing an emitter surface treatment agent on the substrate to cover the emitter (adhesive film, see abstract), and removing the hardened emitter surface treatment agent from the substrate such that the carbon based material

contained in the emitter can be exposed, see columns 3-4 lines 49-67, and 1-5. Chang does not disclose the step of hardening the surface treatment agent, as Chang's surface treatment agent is already hardened before deposition.

However, Kurokawa teaches a method of for fabricating a field emission display wherein the surface treatment agent (20 cc of a solution obtained by diluting isobutyl methacrylate with butyl carbitol along with organic material 6) is deposited and then hardened, see Kurokawa column 8 lines 55-65.

It would have been obvious to modify the invention of Chang to include hardening the surface treatment agent after deposition, (as disclosed in Kurokawa), versus before deposition because hardening "in-situ" increases efficiency by reducing the number of steps required in the process of manufacturing.

Regarding to claim 2, Kurokawa discloses the step of forming the emitter further comprises: print a paste having the carbon-based material on the cathode electrodes (see column 18, 24-27); and heat-treating the printed paste at a temperature lower than a complete-baking temperature for the paste (see column 12, lines 5-10 in view of lines 19-25).

Regarding to claim 3, Chang discloses wherein the paste is printed through a screen-printing process using a metal mesh screen (see abstract).

Regarding to claim 4, Kurokawa discloses the carbon-based material is selected from the group consisting of a carbon nanotube, graphite, and diamond (see column 8, lines 55-65).

Regarding claim 8, Chang discloses the method of claim 2, wherein the printed paste (CNT) is heat treated at the temperature of about 350-430 degrees C, (see abstract, Chang's CNT is sintered at a temperature of about 35-550 degrees C). Chang however does not explicitly disclose the duration of the sintering process. However, it is well known in the art to heat treat the carbon nanotubes for a few minutes at such a temperature in order to successfully perform curing. Therefore, it would have been obvious to one of ordinary skill in the art to have heat treated Chang's CNT for about 2 minutes, as is claimed, in order to solidify the CNT on the cathode electrode.

6. Claims 7 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S.

Patent No. 6,645,402 to Kurokawa in view of U.S. Patent No. 6,623,720 to Howard.

Regarding to claim 7, Kurokawa discloses in Figures 2 and 4, a method for fabricating a field emission display comprising: forming a cathode electrodes (2) on a substrate (1); forming an emitter (3) having a carbon-based material on the cathode electrode, depositing an emitter surface emitter treatment agent (20 cc of a solution obtained by diluting isobutyl methacrylate with butyl carbitol along with organic material 6) on the substrate to cover the emitter; hardening the emitter surface treatment agent;

(see column 8, lines 55-65) and removing the hardened emitter surface treatment agent from the substrate such that the carbon-based material contained in the emitter can be exposed (see column 8, line 65 to column 9, line 13 and Figure 4).

However, Kurokawa does not disclose the emitter surface treatment agent is a polyimide solution. Howard teaches a method of making a field emission display using carbon nanotubes wherein a sacrificial layer made of polyimide is deposited and then removed to better expose the nanotubes (see column 4, lines 5-10).

Howard also teaches that the removable sacrificial layer (or "surface treatment layer") should be made of a material that does not have detrimental effects to the emissive layer, and teaches that polyimide material is a suitable sacrificial or surface treatment layer.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to use polyimide material for the surface treatment because it is non-harmful suitable material for the removable surface treatment layer, as evidenced by Howard.

Regarding to claim 12, Howard teaches polyimide solution material as the surface treatment agent. The motivation to combine is the same as above.

7. Claims 9, 13 and 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent No. 6,645,402 to Kurokawa in view of U.S. Patent No. 6,013,238 to Murata.

Regarding to claim 9, Kurokawa discloses the method of manufacturing a field emission display in claim 6; however, Kurokawa does not disclose deposit the surface treatment agent located on a hot plate.

Murata teaches in column 13, lines 65-67, makes it clear that the hot plate method is a well-known, conventional method used for heating elements in field emission display. It would have been obvious to one of ordinary skill in the art at the time the invention was made to have used a hot plate instead of the process of heating as disclosed by Kurokawa - since applicant has not shown that any particular advantage comes of using a hot plate at 90 degrees C for 20 minutes versus the method as disclosed by Kurokawa, it is argued that it would have been obvious to use either method as the heat treatment method of the surface treatment agent, since both produce the same result -- curing of the film.

Regarding to claim 13, since applicant has not shown that any particular advantage comes of using a hot plate at 90 degrees Celsius versus the method as disclosed by Kurokawa, it is argued that it would have been obvious to use either method as the heat treatment method of the surface treatment agent, since both produce the same result -- curing of the film.

Regarding to claim 14, since applicant has not shown that any particular advantage comes of using a hot plate for 20 minutes versus the method as disclosed by Kurokawa, it is argued that it would have been obvious to use either method as the heat

treatment method of the surface treatment agent, since both produce the same result -curing of the film.

### Response to Arguments

8. Applicant's arguments filed July 18, 2005 have been fully considered but they are not persuasive.

In response to Applicant's argument that the Kurokawa reference fails to differentiate the timing of the deposition of the emitter and the emitter surface treatment agent. The Examiner agrees with the Applicant that the Kurokawa reference teaches the simultaneous deposition of the emitter and the emitter surface treatment agent. However, the Applicant fails to differentiate the timing of the deposition of the emitter and emitter surface treatment agent in the claims. In independent claims 1 and 10, the Applicant merely claims steps of forming an emitter and depositing an emitter surface treatment agent, but fails to claim the specific order of the different claimed steps of fabricating a field emission display. Therefore, the Examiner interprets the steps of forming an emitter and depositing an emitter surface treatment agent could be accomplished simultaneously as taught by the Kurokawa reference. Thus, the Examiner asserts that the prior art of record teaches the claimed invention and maintains the rejection.

### Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

The following prior art are cited to further show the state of the art of method for fabricating a field emission display.

- U.S. Patent No. 5,848,925 to Howard.
- U.S. Patent No. 6,097,925 to Tuck.
- U.S. Patent No. 6,250,984 to Jin.
- U.S. Patent No. 6,283,812 to Jin.
- U.S. Patent No. 6,682,383 to Cho.

10. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dalei Dong whose telephone number is (571)272-2370. The examiner can normally be reached on 8 A.M. to 5 P.M..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nimeshkumar Patel can be reached on (571)272-2457. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

D.D.

August 3, 2005

Joseph Williams Primary Examiner Art Unit 2879